














Date: Thursday, 7/27/2006 8:20:22 AM
User: Jean-Luc Menard

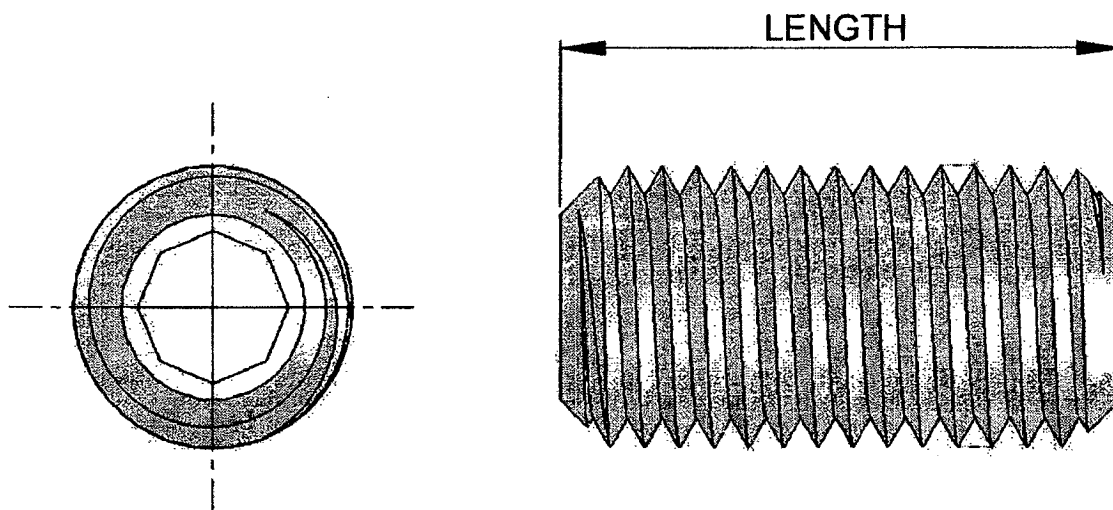
Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: SET-SCREW
Job Number	: 28032		
Estimate Number	: 12490		
P.O. Number	: N/A	Part Number	: D35331
This Issue	: 7/27/2006 S.O. No. : N/A	Drawing Number	: D3533 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: A
Previous Run	: 28029	Material	: N/A
Written By	: <i>JLM</i> 06-07-27	Due Date	: 8/3/2006
Checked & Approved By	: <i>JLM</i>	Qty:	200 Um: Each
Comment	: Est Rev:A New Issue 06-07-25 JLM		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
			
Comment: Issue P/O: <i>THS</i> Purchase Part Number: 92311A564 <i>50 per bag</i> Supplier: MAC MASTER CARR Certificate of conformity is required <i>JLM</i>			
2.0	92311A564	Set Screw	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s) Set Screw			
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <i>AB 06/07/28 200</i>			
4.0	QC6	DIMENSIONAL CHECK	
			
Comment: DIMENSIONAL CHECK <i>JLM 06-07-27</i>			
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 <i>AB 06/07/28 200</i>			
6.0	DC	DOCUMENT CONTROL	
			
Comment: DOCUMENT CONTROL Inspection Level 21 <i>AB 06/08/01</i>			

DART

DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED PH	APPROVED #	DRAWING NO. D3533	REV. A SHEET 1 OF 1
DATE 06.07.12		TITLE SET SCREW	SCALE NTS
A	06.07.12	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



PART NO	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	1/4-28F	1.000	McMASTER-CARR, P/N 92311A564

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) MATERIAL: CORROSION RESISTANT STEEL
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

RELEASED
06.07.24 01
per ECN #834

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2. DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000001745

Today's Date: 7/27/06

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAGE

1 OF 1

MCM NUMBER

2176404-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 98-05 23-08	92311 A564	4 PK	18-8 SS CUP POINT SOCKET SET SCREW 1/4"-28 THREAD, 1" LENGTH PKG= 50 EA/PK 2	1	4 PK	4
3-333	8493 A162	8 EA	STEEL REMOVABLE DRILL BUSHING 0.1875" (3/16") ID, 1/2" OD, 1" LENGTH 1	4	8 EA	8
3-337	31425 A22	8 EA	LOCKING LINER FOR REMOVABLE DRILL BUSHING 1/2" ID, 3/4" LINEAR OD, 1/2" FLANGE LENGTH	3	8 EA	8
	8576 K36	*****	Information about the rest of your order BLACK DELRIN ROD Shipped 3 FT today from this McMaster-Carr warehouse 6/7/28	2	***** 3 FT	